

Work Order ID 104417

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Item ID: D350-607-411 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Quick Release Basket Mounting Kit
 Start Date: 7/10/13 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 7/10/13 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-607-2	C								
100		0.00							
100	DOCUMENT CONTROL								
DC	Memo <u>M.H.</u>	0.00							
Document Control	Photocopy bluefile & type labels per PPPD350-607-411 CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

✓ DAS 06 8-89 B 17/10

IX M.H. 13-07-9

DAS 06 8-89 B 17/10

①

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 Required Date: 7/10/13 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Pick Kit	0.00							
130									
Packaging	Memo	0.00							
Packaging	Package as per PPPD350-607-411								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

ML5 13-07-10

13-07-10

Picklist Print

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Work Order ID: 104417

Parent Item: D350-607-411

Parent Item Name: Quick Release Basket Mounting Kit









Start Date: 7/10/13

Required Date: 7/10/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 10-04-05 JLM VERIFIED BY:DD IPP Rev:B as per ecn 10-552 DD
10.04.19 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3908-041 Crosstube Lug Assembly, Aft <i>SP</i>		Manufactured	No			110	Each	6.0000		<u>1</u>		<i>M.D. 13-07-9</i>	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST459		6							
				73525		2							
				76282		2			<i>IX</i>				
				77137		2							
D3909-041 Crosstube Lug Assembly, Fwd <i>SP</i>		Manufactured	No			110	Each	6.0000		<u>1</u>		<i>M.D.</i>	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST459		6							
				74105		2							
				76285		4			<i>IX</i>				
D3910-3 X-TUBE ENG <i>SP</i>		Manufactured	No			110	Each	41.0000		<u>4</u>		<i>M.D.</i>	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST464		41							
				100508		20							
				85694		1							
				91955		14							
				92865		2							
				96229		4			<i>4x</i>				
D3984-030 RUBBER EXTRUSION, X-TUBE, PER FOOT CUT (8) 3.00" LONG <i>SP</i>		Manufactured	No			110	f	0.0010		1.0526316		<i>M.D.</i>	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST411		0.001			<i>B103101</i>				
				53707		0.001							

8x3.00"

Picklist Print

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Work Order ID: 104417

Parent Item: D350-607-411

Parent Item Name: Quick Release Basket Mounting Kit

Start Date: 7/10/13

Required Date: 7/10/13

Start Qty: 1.00

Required Qty: 1.00

AN4-14A
BOLT

Purchased

No

110

Each

783.0000

16

16

M.H. 13-07-9

Location

Loc Qty

Loc Code

FG	5	
122141	5	
ST007	16	
121349	16	
ST357	6	
115374	1	
123352	5	
ST514	400	
M126105	400	
ST517	356	
124221	356	

MS210421L4
Nut

Purchased

No

110

Each

1,658.0000

16

16

M.H.

Location

Loc Qty

Loc Code

FP001	50	
122452	38	
8182	12	
ST314	315	
m125708	315	
st507	1071	
125535	95	
m126073	976	
ST518	222	
124231	222	

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Shop Packet Print

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Picklist Print

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Parent Item: D350-607-411

Parent Item Name: Quick Release Basket Mounting Kit

Start Date: 7/10/13

Required Date: 7/10/13

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0432P

WASHER

Purchased

No

110

Each

2,858.0000

32

32

7.10.13-07-9

Location

Loc Qty

Loc Code

ST295

858

122151

2

123522

4

123900

6

124580

13

124859

15

125268

818

ST510a

2000

M126221

2000

32x

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Shop Packet Print

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4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-607-441 (Standard Basket)	78.0 lb 35.4 kg	± 47.8 in ± 1.21 m	± 3728 in-lb ± 42.8 m-kg	135 in 3.43 m	10530 in-lb 121.4 m-kg
D350-607-443 (Lightweight Basket)	63.0 lb 28.6 kg	± 47.8 in ± 1.21 m	± 3011 in-lb ± 34.6 m-kg	135 in 3.43 m	8505 in-lb 98.1 m-kg
D350-607-445 (Standard Basket)	56.0 lb 25.4 kg	± 47.8 in ± 1.21 m	± 2677 in-lb ± 30.7 m-kg	135 in 3.43 m	7560 in-lb 87.1 m-kg
D350-607-447 (Lightweight Basket)	45.0 lb 20.4 kg	± 47.8 in ± 1.21 m	± 2151 in-lb ± 24.7 m-kg	135 in 3.43 m	6075 in-lb 70.0 m-kg
D350-607-411 (Quick Release Basket Mounting Kit)	5.9 lb 2.7 kg	± 36.5 in ± 0.93 m	± 215 in-lb ± 2.5 m-kg	135 in 3.43 m	796 in-lb 9.3 m-kg

5.0 PARTS LIST

QTY -441	QTY -443	QTY -445	QTY -447	QTY -411	QTY -401	PART NUMBER	DESCRIPTION
X						D350-607-441	HELI-UTILITY-BASKET
	X					D350-607-443	HELI-UTILITY-BASKET
		X				D350-607-445	HELI-UTILITY-BASKET
			X			D350-607-447	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-411	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-401	CONVERSION KIT
				1	1	D3908-041	AFT X-TUBE LUG ASSY
				1	1	D3909-041	FWD X-TUBE LUG ASSY
				4	4	D3910-3	X-TUBE LUG
1	1	1	1		1	D3911-041	BASKET INSTL STUD ASSY (LOWER)
1	1	1	1		1	D3911-043	AFT EYEBOLT RECEIVER ASSY
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1	1	1	1		1	D4085-1	PLACARD-INSTRUCTIONS
1					1	D4086-210	PLACARD, MAX LOAD
	1				1	D4086-220	PLACARD, MAX LOAD
		1			1	D4086-232	PLACARD, MAX LOAD
			1		1	D4086-243	PLACARD, MAX LOAD
6	6	6	6		6	AN4-13A	BOLT
				16	16	AN4-14A	BOLT
6	6	6	6	16	16	MS21042L4	NUT (OR MS21042-4)
12	12	12	12	32	32	NAS1449F0432P	WASHER

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Revision ID:

Accept

N900040100

Setup Start

NS1

Stop

NS2

Item Name: Quick Release Basket Mounting Kit

Start Date: 7/10/13

Start Qty: 1.00

1

Required Date: 7/10/13

Req'd Qty: 1.00

1

Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

NR1

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D350-607-2

C

100

100

DC

Document Control

DOCUMENT CONTROL

0.00

Memo

0.00

Photocopy bluefile & type labels per PPPD350-607-411 CHG001

MLJ 13-07-10

110

110

Packaging

Packaging

Pick Kit

0.00

Memo

0.00

120

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00